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# SOLDERING DEVICES





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## 14. SOLDERING DEVICES

Ammonium chloride briquette .....	7
Brushes for soldering liquids .....	7
Desoldering pump .....	8
Gas bottles Bernzomatic .....	9
Glue sticks .....	8
Hot glue guns Providus .....	8
Patina .....	6
Soldering braid .....	7
Soldering guns Providus .....	8
Soldering guns Stannol .....	2
Soldering iron holder .....	7
Soldering irons Stannol .....	2-4
Soldering liquids .....	6
Soldering paste .....	7
Soldering set .....	7
Soldering tins .....	5-6,8
Soldering tips .....	3,5,8
Soldering torches Bernzomatic .....	9
Tip tinner/cleaner .....	7





**SOLDERING GUN  
60 W  
W90**

**XST001**

- output 60 W / 230 V
  - cable 1,7 m
  - built-in illuminator
  - warms up quickly, appr. 380 °C in 6 seconds
  - to prevent overheating, keep a 48 seconds brake after 12 seconds working
  - includes 2 pcs of soldering tips
  - packing size: 6
- EAN 4006062064307



**SOLDERING GUN  
100 W  
EP100**

**XST002**

- output 100 W / 230 V
  - cable appr. 1,3 m
  - built-in illuminator
  - warms up quickly, appr. 380 °C in 6 seconds
  - to prevent overheating, keep a 48 seconds brake after 12 seconds working
  - includes 1 pc of soldering tip
  - packing size: 1/5
- EAN 4006062067865



**SOLDERING IRON 300 W  
B19**

**XST004**

- output 300 W / 230 V
  - cable n. 1,3 m
  - wooden handle
  - big copper tip
  - soldering temperature +550 °C
  - traditional big soldering iron for workshop and factory
  - packing size: 1
- EAN 4006062300092



**SPARE TIP 100 W**

**XST003**

- packing size: 1
- EAN 4006062067872



**SOLDERING IRON 500 W  
B26**

**XST005**

- output 500 W / 230 V
  - cable appr. 1,3 m
  - wooden handle
  - big copper tip
  - soldering temperature +580 °C
  - traditional big soldering iron for workshop and factory
  - packing size: 1
- EAN 4006062500096



**SOLDERING IRON 15 W  
750100 Pen type**

**XST012**

- output 15 W / 230 V
  - cable 1,3 m
  - soldering temperature appr. 370 °C
  - for electronics soldering due to small output and size
  - packing size: 6
- EAN 4006062501000



**SOLDERING IRON 30 W  
750300 Chisel type**

**XST013**

- output 30 W / 230 V
  - cable 1,3 m
  - soldering temperature appr. 410 °C
  - packing size: 6
- EAN 4006062503004



**SOLDERING SET 30 W  
Chisel type**

**XST014**

- output 30 W / 230 V
  - cable 1,3 m
  - soldering temperature appr. 410 °C
  - includes soldering iron, 2 cards of solder wire and soldering paste
  - packing size: 6
- EAN 4006062503103



**SOLDERING IRON 60 W  
Bent chisel type**

**XST015**

- output 60 W / 230 V
  - cable 1,3 m
  - soldering temperature appr. 460 °C
  - packing size: 6
- EAN 4006062506005





**SOLDERING IRON SET 60 W**  
**Bent chisel type**

**XST016**

- output 60 W / 230 V
- cable 1,3 m
- soldering temperature appr. 460 °C
- includes soldering iron, 2 cards of solder wire and soldering paste
- packing size: 6
- EAN 4006062506104



**SOLDERING IRON 80 W**  
**Bent chisel type**

**XST017**

- output 80 W / 230 V
- cable 1,3 m
- soldering temperature appr. 480 °C
- packing size: 6
- EAN 4006062508009



**SOLDERING IRON 100 W**  
**Bent chisel type**

**XST018**

- output 100 W / 230 V
- cable 1,3 m
- soldering temperature appr. 500 °C
- packing size: 6
- EAN 4006062510002



**SOLDERING IRON 150 W**  
**Bent chisel type**

**XST019**

- output 150 W / 230 V
- cable 1,3 m
- soldering temperature appr. 510 °C
- packing size: 6
- EAN 4006062515007



**SOLDERING IRON 200 W**  
**Bent chisel type**

**XST020**

- output 200 W / 230 V
- cable 1,3 m
- soldering temperature appr. 530 °C
- packing size: 6
- EAN 4006062520001



**SOLDERING IRON 100 W**  
**Tiffany for glass work**

**XST048**

- output 100 W/230 V
- cable 1,3 m
- soldering tip Ø 7 mm, diagonal 45°
- soldering temperature appr. 500 °C
- especially for soldering lead glass works
- packing size: 1
- EAN 4006062750002



**SPARE TIP 150/200 W**

**XST024**

- packing size: 10
- EAN 4006062402314



**SOLDERING TIP**

**XST049**

- for XST048 soldering iron
- Ø 7 mm
- packing size: 1/20
- EAN 4006062082707





### SOLDERING SET SK-3000

XST055

- content:
  - soldering gun EP100, 100 W/230 V
  - spare tip for soldering gun
  - soldering iron 30 W/230 V
  - holder for iron
  - soldering tool
  - soldering holder
  - tin cleaner
  - tin
- packing size: 1/10/160

EAN 4006062064390



### WOOD BURNING IRON SET

XST053

- output 30 W/230 V
- cable 1,3 m
- 7 different tips
- brush and 6 water colours
- packing size: 1/8

EAN 4006062740065



### TIP SET 7-pcs for wood burning iron

XST054

- incl. 7 different tips
- packing size: 1

EAN 4006062401201



### SOLDERING STATION 30 W Industa 300

XST021

- output 30 W / 230 V
- regulation range 200–450 °C infinite
- soldering iron 12 V / 30W
- length of the cable of soldering iron approx. 1,3 m
- length of the cable of soldering station approx. 1,8 m
- the flashing light informs the warming up of station
- with electronic temperature control
- packing size: 1

EAN 4006062600000



### SOLDERING STATION 80 W MPL4010

XST022

- output 80 W / 230 V
- digital display
- temperature adjustable in every two degrees
- pen type soldering iron 24 V
- with 630 mA fuse
- packing size: 1

EAN 4006062650005



### SOLDERING TIPS

- for soldering station Industa (XST021)
- packing size: 1



Order no.	Picture	Type	EAN
XST007	1	Long Life -tip, chisel type	4006062645001
XST008	2	nickel-plated copper bit, chisel type	4006062645100
XST009	3	nickel-plated copper bit, pencil type	4006062645209
XST010	4	Long Life -tip, pencil type	4006062645308



## COPPER TIP SETS



### 15 W

#### XST044

- suitable for 15 W soldering iron
- 1 standard tip, 1 pencil type tip, 1 chisel type tip
- packing size: 10
- EAN 4006062404608



### 30 W

#### XST037

- suitable for 30 W soldering iron
- size 4 mm
- 1 straight tip, 1 bent nickel-plated copper tip
- packing size: 10
- EAN 4006062401140



### 60/80/100 W

#### XST038

- suitable for 60, 80 and 100 W soldering irons
- size 7 mm
- 1 straight tip, 1 bent nickel-plated copper tip
- packing size: 10
- EAN 4006062401140

## SOLDERING TINS

### XST045

- wire thickness 1 mm, 100 g/spool
- 50 % tin, 50 % lead
- suitable for tiffany-/lead glass works
- packing size: 10
- EAN 4006062404707



### XST011

- wire thickness 1 mm, 500 g/spool
- 60 % tin, 40 % lead
- DIN EN 29454-1 1.1.2.B
- packing size: 20
- EAN 4006062204529



### XST041

- wire thickness 1,5 mm, 100 g/spool
- 60 % tin, 38 % lead, 2 % copper
- packing size: 10
- EAN 4006062403465



### XST029

- wire thickness 2 mm, 100 g/spool
- 40 % tin, 60 % lead
- packing size: 10
- EAN 4006062400235



### XST032

- wire thickness 2 mm, 100 g/spool
- 60 % tin, 40 % lead
- packing size: 10
- EAN 4006062400471



### XST046

- wire thickness 3 mm, 100 g/spool
- 97 % tin, 3 % kupari
- for warm and cold water plumbing applications
- packing size: 10
- EAN 4006062404721



## SOLDERING TIN

### XST057

- wire thickness 3 mm, 250 g/spool
- 97 % tin, 3 % copper
- packing size: 1/10
- EAN 4006062281902

## SOLDERING TIN BARS 1 kg Tiffany

### XST052

- Ø 3 mm, length 435 mm
- 40 % tin, 60 % lead
- packing size: 1
- EAN 4006062910147



## SOLDERING TIN TUBES

### XST030

- thickness of wire 1 mm, 20 g / tube
- 60 % tin, 40 % lead
- packing size: 10
- EAN 4006062400327



### XST039

- thickness of wire 1 mm, 20 g / tube
- 60 % tin, 38 % lead, 2 % copper
- packing size: 10
- EAN 4006062401393



### XST027

- thickness of wire 1,2 mm, 30 g/tube
- 40 % tin, 60 % lead
- packing size: 10
- EAN 4006062400112





**SOLDERING TIN CARDS**

**XST028**

- thickness of wire 1,2 mm, 1 m/card
  - 40 % tin, 60 % lead
  - packing size: 10
- EAN 4006062400136



**XST031**

- thickness of wire 1 mm, 1 m/card
  - 60 % tin, 40 % lead
  - packing size: 10
- EAN 4006062400372



**XST040**

- thickness of wire 1,5 mm, 1 m/card
  - 60 % tin, 38 % lead, 2 % copper
  - packing size: 10
- EAN 4006062401409



**SOLDERING LIQUID 30 ml**

**XST033**

- packing size: 10
- EAN 4006062400617



**SOLDERING TIN + SOLDERING LIQUID**

**XST025**

- 30 ml bottle of soldering liquid and 3 bars of soldering tin, 60 % lead, 40 % tin
  - packing size: 10
- EAN 4006062402666



**SOLDERING TIN + SOLDERING GREASE 70 ml**

**XST026**

- 97 % tin, 3 % copper, thickness of wire 3 mm
  - packing size: 10
- EAN 4006062302706



**SOLDERING FLUID 50 ml Tiffany**

**XST051**

- zinc chloride
  - packing size: 1/20
- EAN 4006062140339



**SOLDERING FLUID 500 ml Tiffany**

**XST050**

- zinc chloride
  - packing size: 1
- EAN 4006062140186



**PATINA, BLACK 500 ml Tiffany**

**XST056**

- content: nitric acid, zinc chloride, selenium oxide, copper sulphate
  - packing size: 1
- EAN 4006062980447



**SOLDERING PASTE  
20 g**

**XST042**

- packing size: 10
- EAN 4006062403588



**DESOLDERING BRAID  
SOLDER-EX**

**XST043**

- two reels: 1,5 mm x 1600 mm  
and 2,0 mm x 1600 mm
- packing size: 10
- EAN 4006062403793



**TIP TINNER /  
CLEANER 15 g**

**XST034**

- packing size: 10
- EAN 4006062400709



**AMMONIUM  
CHLORIDE BRIQUETTE**

**XST036**

- size 65x45x20 mm
- packing size: 10
- EAN 4006062400976

**SOLDERING SET  
4-pcs**

**XST035**

- includes:
  - 1 coil solder Ø 1,5 mm
  - 1 ammonium chloride briquette  
65x45x20 mm
  - 30 ml soldering liquid
  - 20 g soldering grease
- packing size: 10
- EAN 4006062400853



**BRUSHES FOR SOLDERING  
LIQUIDS 10 pcs**

**XST047**

- suitable for soldering pastes, brazing-pastes,  
hydrochloric acid, drilling and cutting oils as  
well as soapy water
- packing size: 10
- EAN 4006062400853



**SOLDERING IRON  
HOLDER**

**XST006**

- spring type, metallic
- for pen type soldering irons
- includes sponge
- packing size: 1
- EAN 4006062614120



**DESOLDERING PUMP**

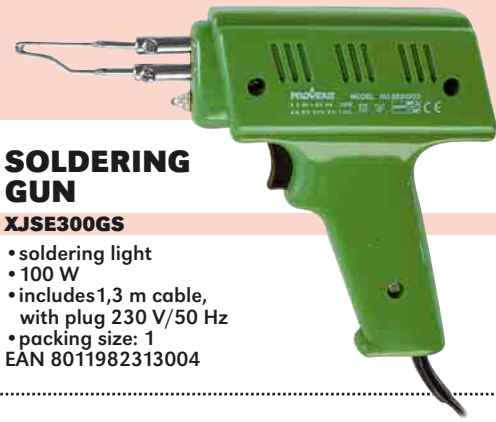
**XST023**

- plastic
- length 200 mm
- teflon tip
- packing size: 1
- EAN 4006062071701





Made in Italy



**SOLDERING GUN**

**XJSE300GS**

- soldering light
- 100 W
- includes 1,3 m cable, with plug 230 V/50 Hz
- packing size: 1



**SOLDERING PEN**

**XJSH030GS**

- straight soldering tip
- tip Ø 4 mm
- 30 W
- includes holder
- includes 1,3 m cable, with plug 230 V/50 Hz
- packing size: 1/10



**SPARE TIP FOR SOLDERING IRONS, straight**

**XJPS030DS**

- for 30 W iron
- length 75 mm, Ø 4 mm
- spike tip
- packing size: 1



**SOLDERING IRON**

**XJSH040GS**

- slotted soldering tip
- tip Ø 5 mm
- 40 W
- includes holder
- includes 1,3 m cable, with plug 230 V/50 Hz
- packing size: 1/25



**SOLDERING IRON**

**XJSH060GS**

- slotted soldering tip
- tip Ø 6 mm
- 60 W
- includes stand
- includes 1,3 m cable, with plug 230 V/50 Hz
- packing size: 1/10



**SOLDERING IRON**

**XJSH100GS**

- slotted soldering tip
- tip Ø 10 mm
- 100 W
- includes stand
- includes 1,3 m cable, with plug 230 V/50 Hz
- packing size: 1/10



**HOT GLUE GUN**

**XJPC010GS**

- trigger feed
- for hot glue
- 10 W
- rounded nose
- 1,3 m cable, with plug 230 V/50 Hz
- glues wood, paper, leather, textil, ceramics, most plastics, metals, stone etc.
- includes reversible stand
- packing size: 1/8



**HOT GLUE GUN**

**XJPC040GS**

- trigger feed
- for hot glue
- 40 W
- includes turnable holder
- rounded nose
- 1,3 m cable, with plug 230 V/50 Hz
- glues wood, paper, leather, textil, ceramics, most plastics, metals, stone etc.
- packing size: 1/6



**GLUE STICKS**

**XJCR127**

- Blister-package, incl. 12 pcs of glue sticks
- length 75 mm, Ø 8 mm
- for pistol no. XJPC010GS
- packing size: 1/25



**GLUE STICKS**

**XJCR061**

- Blister-package incl. 6 pcs of glue sticks
- length 100 mm, Ø 11 mm
- for pistol no. XJPC040GS
- packing size: 1/25



**SOLDERING TINS**

- Ø 1,5 mm
- mixture 60/40 (tin/lead)
- packing size: /24



**XJSN104**

- 100 g in roll

**XJSN254**

- 250 g in roll

**XJSN504**

- 500 g in roll





### SOLDERING TORCH

**XJGA200**

- suitable for bottle with 7/16" valve
  - aluminium handle
  - gas control valve
  - efficient turbo nozzle
  - Piezo ignition
  - on/off button can be locked on during operation
  - packing size: 1
- EAN 8011982182006



### GAS BOTTLE Gasex 450 g

**XJ450GASEX**

- aluminium gas bottle with 7/16" valve
  - Gasex gas compound for extremely fast soldering (butane/propylene/pentane/propane)
  - appr. 35% more powerful gas than butane gas
  - max. temperature 2400°C
  - Gasex gas compound is also suitable for use under -20°C
  - packing size: 1
- EAN 8011982974502



### SOLDERING TORCH + GAS BOTTLE

**XJGA200GASEX**

- includes torch XJGA200 and Gasex gas bottle XJ450GASEX
  - packing size: 1
- EAN 8011982182013



### GAS BOTTLE Propane 400 g

**AM170**

- 99,5 % propane
  - very flammable
  - flame temperature appr. 1871 °C is reached in about 15 seconds
  - packing size: 1/12
- EAN 5706915016611



### GAS BOTTLE Mapp 450 g

**AM171**

- mixed gas: 56% liquid gas, 44 % methylacetylene/propadiene
  - very flammable
  - flame temperature appr. 2010 °C is reached in about 10 seconds
  - packing size: 1/12
- EAN 5706915016628

